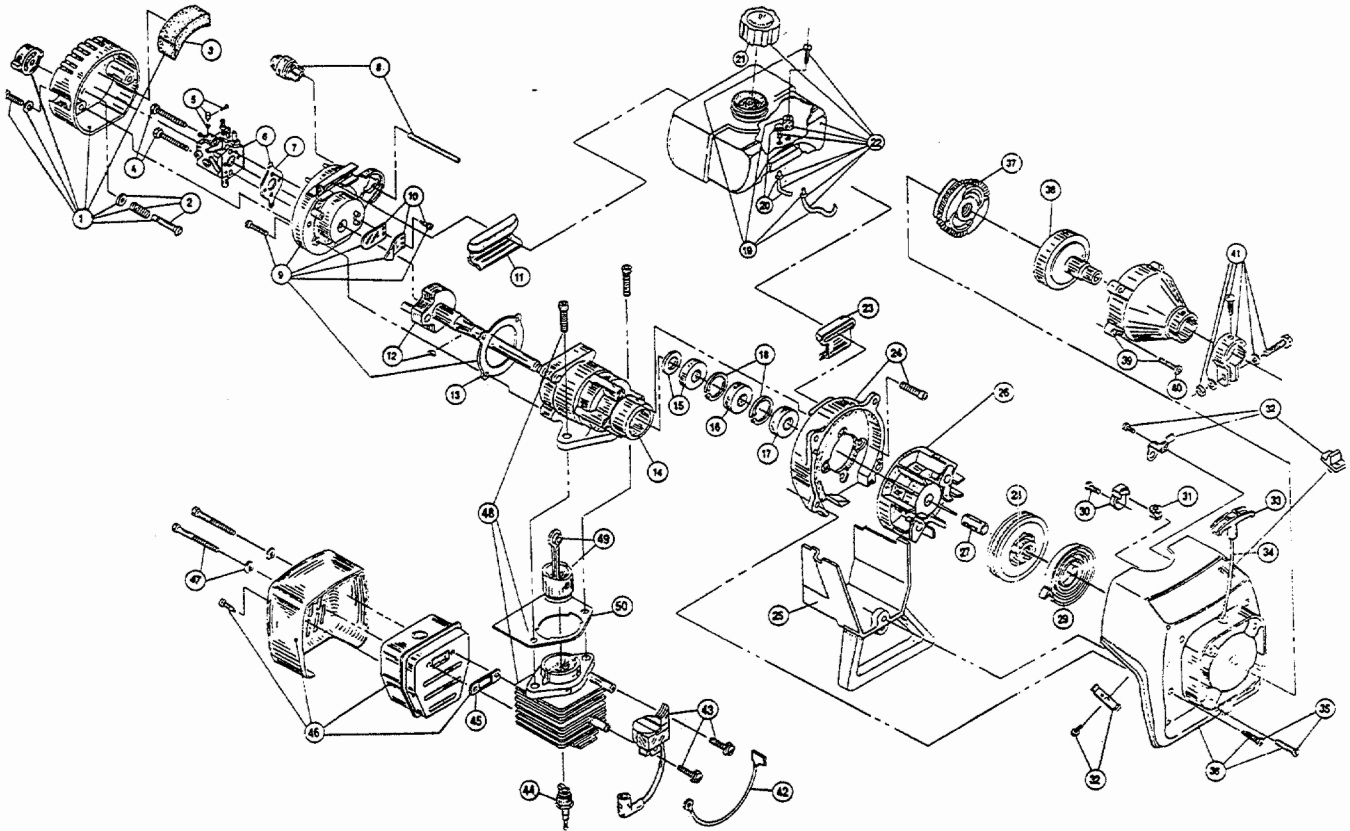


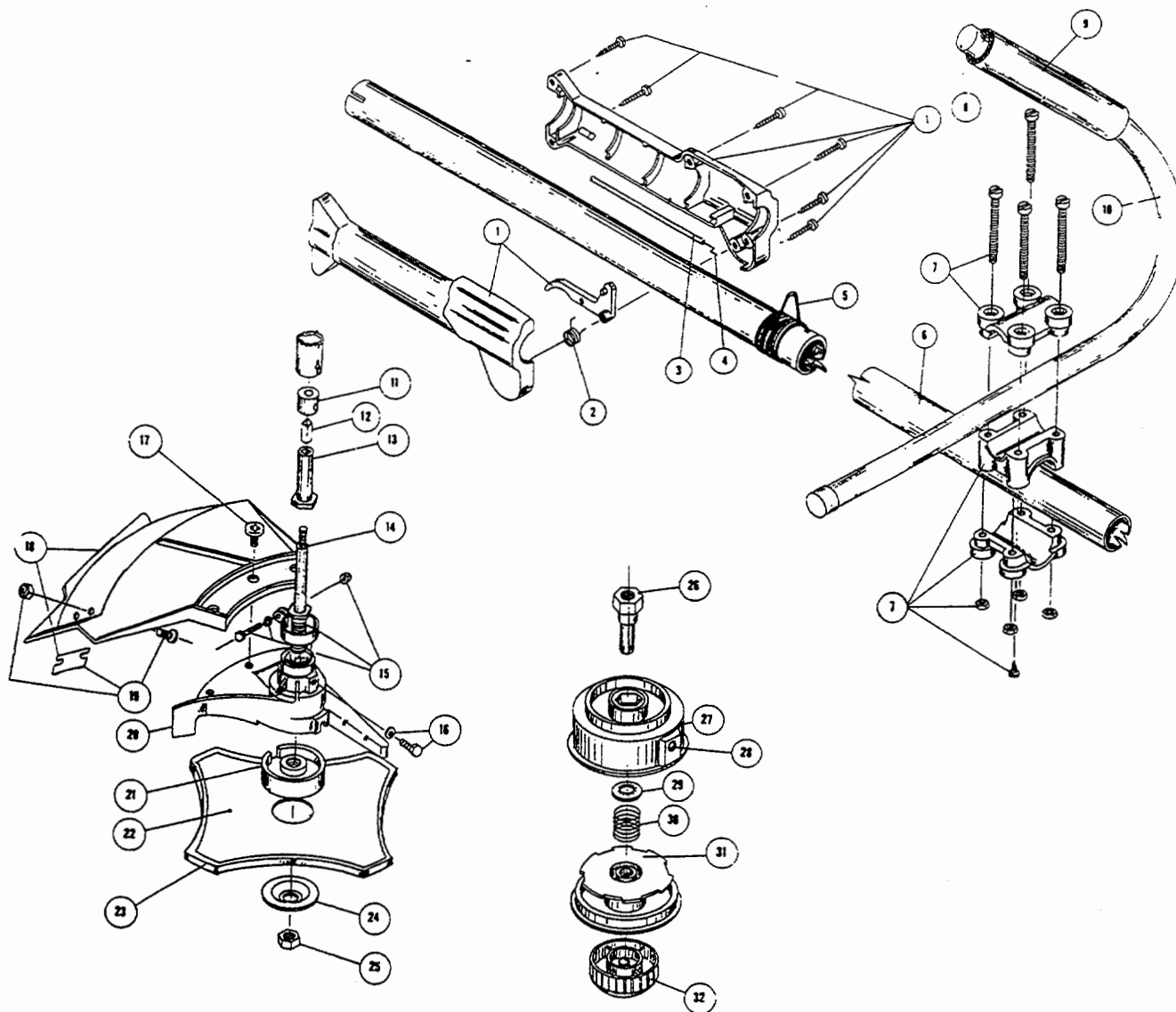
ENGINE PARTS - IDC 540-2



Item	Part No.	Description	Item	Part No.	Description
1	683414	Carburetor/Air Cleaner Cover Assembly (includes items 2 and 3)	35	147544	Starter Housing Screw Set
2	682052	Choke Knob Assembly	36	180057	Starter Housing Assembly
3	610312	Air Cleaner Filter	37	153591	Clutch Rotor Assembly
4	682505	Carburetor Mounting Screw Assembly	38	153592	Clutch Drum Assembly
5	682048	Throttle Adjustment Assembly (Walbro)	39	153590	Clutch Cover Assembly
5	147640	Throttle Adjustment Assembly (Tillotson)	40	145888	Clutch Cover Screw Assembly
6	147602	Governed Carburetor Assembly	41	153597	Upper Clamp Assembly
7	610675	Carburetor Gasket (10 pack)	42	180036	Wire Lead
8	683974	Primer and Hose Assembly	43	683390	Module Assembly
9	180033	Carburetor Mount Assembly	44	610311	Spark Plug
10	147573	Reed Assembly	45	610672	Exhaust Gasket (10 pack)
11	612134	Rear Mounting Pad	46	180119	Muffler Assembly
12	180022	Power Shaft Assembly	47	147575	Muffler Mounting Bolt Assembly
13	612115	Carburetor Mount Gasket (10 pack)	48	180063	Cylinder Assembly
14	147015	Crankcase	49	147012	Piston and Rod Assembly
15	682041	Inner Bearing Assembly	50	145564	Cylinder Gasket (10 pack)
16	610309	Seal	*	180034	Engine Hardware Kit
17	610308	Outer Bearing Assembly	*	180011	Engine Gasket Kit
18	682040	Snap Ring Assembly	*	153308	O.E.M. Carburetor Repair Kit (Walbro)
19	682039	Fuel Line Assembly	*	180019	O.E.M. Carburetor Repair Kit (Tillotson)
20	147290	Return Line Assembly	*	153309	Gasket-Diaphragm Repair Kit (Walbro)
21	180000	Fuel Cap Assembly	*	180020	Gasket-Diaphragm Repair Kit (Tillotson)
22	147580	Fuel Tank Assembly (includes items 19-21)	*	682507	Piston Ring
23	145308	Front Mounting Pad	*	180027	Short Block Assembly (includes items 12, 14-18, 48-50)
24	153520	Shroud Assembly	*	180026	Crankcase Service Assembly (includes items 12, 14-18)
25	683078	Shroud Extension and Stand	*	610676	Flywheel Key (10 pack)
26	153624	Flywheel Assembly			
27	145918	Spacer			
28	683856	Recoil Pulley Assembly			
29	613102	Recoil Spring	*	not shown	
30	153644	Pulley Retainer ring			
31	611061	Rope Guide			
32	180035	Switch Assembly			
33	610300	Pull Handle			
34	613103	Rope			

The above part numbers are for serial numbers 009081201 thru 108034825.

BOOM & TRIMMER PARTS - IDC 540-2



Item	Part No.	Description
1	180017	Throttle Housing and Trigger Assembly
2	610314	Throttle Trigger Spring
3	180021	Throttle Cable Housing
4	180127	Throttle Cable
5	610327	Shoulder Strap Clamp
6	147595	Drive Shaft Housing Assembly
7	683295	Handle Bracket Assembly
8	612021	Tube Closure
9	612831	Grip
10	683870	J-Handle Assembly (includes items 8 and 9)
11	145890	Retainer Sleeve
12	682064	Flexible Drive Shaft
13	610303	Square Drive
14	145893	Drive Shaft
15	153597	Clamp Assembly
16	683298	Mounting Bolt Assembly
17	683304	Guard Mounting Screws
18	147597	Guard and Blade Assembly
19	682061	Blade Assembly
20	153598	Bearing Housing Assembly
21	147006	Blade Driver
22	145873	Blade

Item	Part No.	Description
23	147670	Blade Tooth Cover
24	147007	Lower Blade Holder
25	145895	Blade Retaining Nut
26	145896	Spool Shaft
27	153599	Outer Spool and Eyelet Assembly
28	145566	Eyelet
29	612026	Retainer (10 pack)
30	610317	Spring
31	153600	Inner Reel
32	153066	Bump Head Knob Assembly

Optional Accessories

*	153577	Spool and 30 ft. Line (dual)
*	610375	Monofilament Cutting Line, 50 ft.
*	682075	Shoulder Strap Assembly
*	147541	IDC 2-Cycle Oil (4 oz. can)
*	147299	Locking Rod Tool
*	153700	Complete Head Assembly (items 26-32)
*	145905	Wrench
*	180015	Blade Retaining Kit (items 24 and 25)
*		not shown